Table 1 | Dimensions of Pipes

Clause 7.1 | All dimensions in mm

Nominal DN	Mean OD min	Mean OD max	OD at point min	OD at point max	Type A wall min	Type A wall max	Type B wall min	Type B wall max
40	40.0	40.3	39.5	40.5	1.8	2.2	3.2	3.8
50	50.0	50.3	49.4	50.6	1.8	2.2	3.2	3.8
63	63.0	63.3	62.2	63.8	1.8	2.2	3.2	3.8
75	75.0	75.3	74.1	75.9	1.8	2.2	3.2	3.8
90	90.0	90.3	88.9	91.2	1.9	2.3	3.2	3.8
110	110.0	110.4	108.6	111.4	2.2	2.7	3.2	3.8
125	125.0	125.4	123.5	126.5	2.5	3.0	3.2	3.8
140	140.0	140.5	138.3	141.7	2.9	3.4	3.6	4.2
160	160.0	160.5	158.0	162.0	3.2	3.8	4.0	4.6

Table 2 | Minimum Wall Thickness of Sockets

Clause 7.3.1 | All dimensions in mm; read with Figures 2 and 3 of the standard.

Nominal DN	S2 min Type A	S2 min Type B	S3 min Type A	S3 min Type B
40	1.6	2.9	1.0	2.4
50	1.6	2.9	1.0	2.4
63	1.6	2.9	1.0	2.4
75	1.6	2.9	1.0	2.4
90	1.7	2.9	1.1	2.4
110	2.0	2.9	1.2	2.4
125	2.3	2.9	1.4	2.4
140	2.6	3.2	1.6	2.7
160	2.9	3.6	1.8	3.0

Table 3 | Dimensions for Sliding Sockets

Clause 7.3.2 | All dimensions in mm; read with Figures 2 and 3.

Nominal DN	Socket depth C min	Inside diameter D1 min	Inside diameter D1 max
40	26.0	40.1	40.3
50	30.0	50.1	50.3
63	36.0	63.1	63.3
75	40.0	75.1	75.3
90	46.0	90.1	90.3
110	48.0	110.1	110.4
125	51.0	125.1	125.4
140	54.0	140.2	140.5
160	58.0	160.2	160.5

Table 6 | Sampling: Colour, Appearance and Dimensions

DN up to and including 110 mm | Clauses B-2.1 and B-2.3

Pipes in lot	Sample	Sample size	Cumulative sample size	Acceptance number	Rejection number
Up to 1,000	First	13	13	0	2
	Second	13	26	1	2
1,001 to 3,000	First	20	20	0	3
	Second	20	40	3	4
3,001 to 10,000	First	32	32	1	4
	Second	32	64	4	5
10,001 and above	First	50	50	2	5
	Second	50	100	6	7

Source note: the cumulative sample size for the second sample in the first lot range is faint in the supplied scan; shown as 26 based on the printed entry and two samples of 13.

Table 7 | Sampling: Colour, Appearance and Dimensions

DN above 110 mm | Clauses B-2.1 and B-2.3

Pipes in lot	Sample	Sample size	Cumulative sample size	Acceptance number	Rejection number
Up to 3,000	First	8	8	0	2
	Second	8	16	1	2
3,001 to 10,000	First	13	13	0	2
	Second	13	26	1	2
10,001 to above	First	20	20	0	3
	Second	20	40	3	4

Table 8 | Sampling: Reversion, Stress Relief, Tensile and Axial Shrinkage

DN up to and including 110 mm | Clause B-3

Pipes in lot	Sample	Sample size	Cumulative sample size	Acceptance number	Rejection number
Up to 1,000	First	5	5	0	2
	Second	5	10	1	2
1,001 to 3,000	First	8	8	0	2
	Second	8	16	1	2
3,001 to 10,000	First	13	13	0	2
	Second	13	26	1	2
10,001 and above	First	20	20	0	3
	Second	20	40	3	4

Table 9 | Sampling: Reversion, Stress Relief, Tensile and Axial Shrinkage

DN above 110 mm | Clause B-3

Pipes in lot	Sample	Sample size	Cumulative sample size	Acceptance number	Rejection number
Up to 3,000	First	3	3	0	2
	Second	3	6	1	2
30,001 to 10,000	First	5	5	0	2
	Second	5	10	1	2
10,001 and above	First	8	8	0	2
	Second	8	16	1	2

Source discrepancy: The second lot range is printed as 30,001 to 10,000. This is internally inconsistent and is retained as printed; verify the official correction before use.

Table 10 | Sampling for Water Tightness Test

Clause B-5

Pipes in lot	Sample size	Acceptance number
Up to 3,000	2	0
3,001 to 10,000	3	0
10,001 and above	5	0